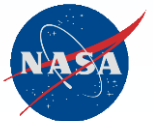


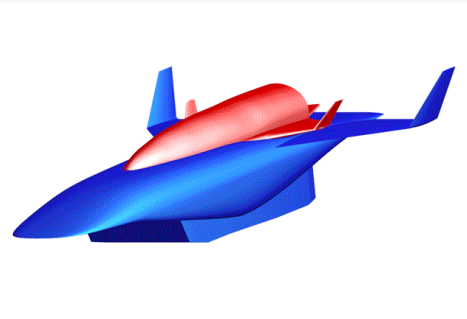
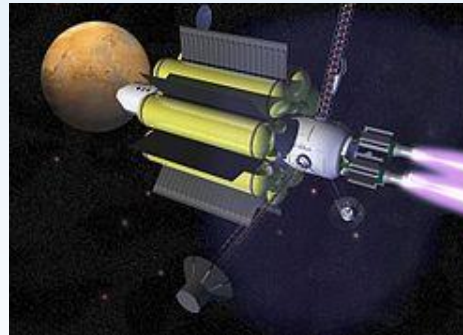
# Advanced Ceramic Materials for Future Aerospace Applications

Ajay Misra  
NASA Glenn Research Center  
Cleveland, OH

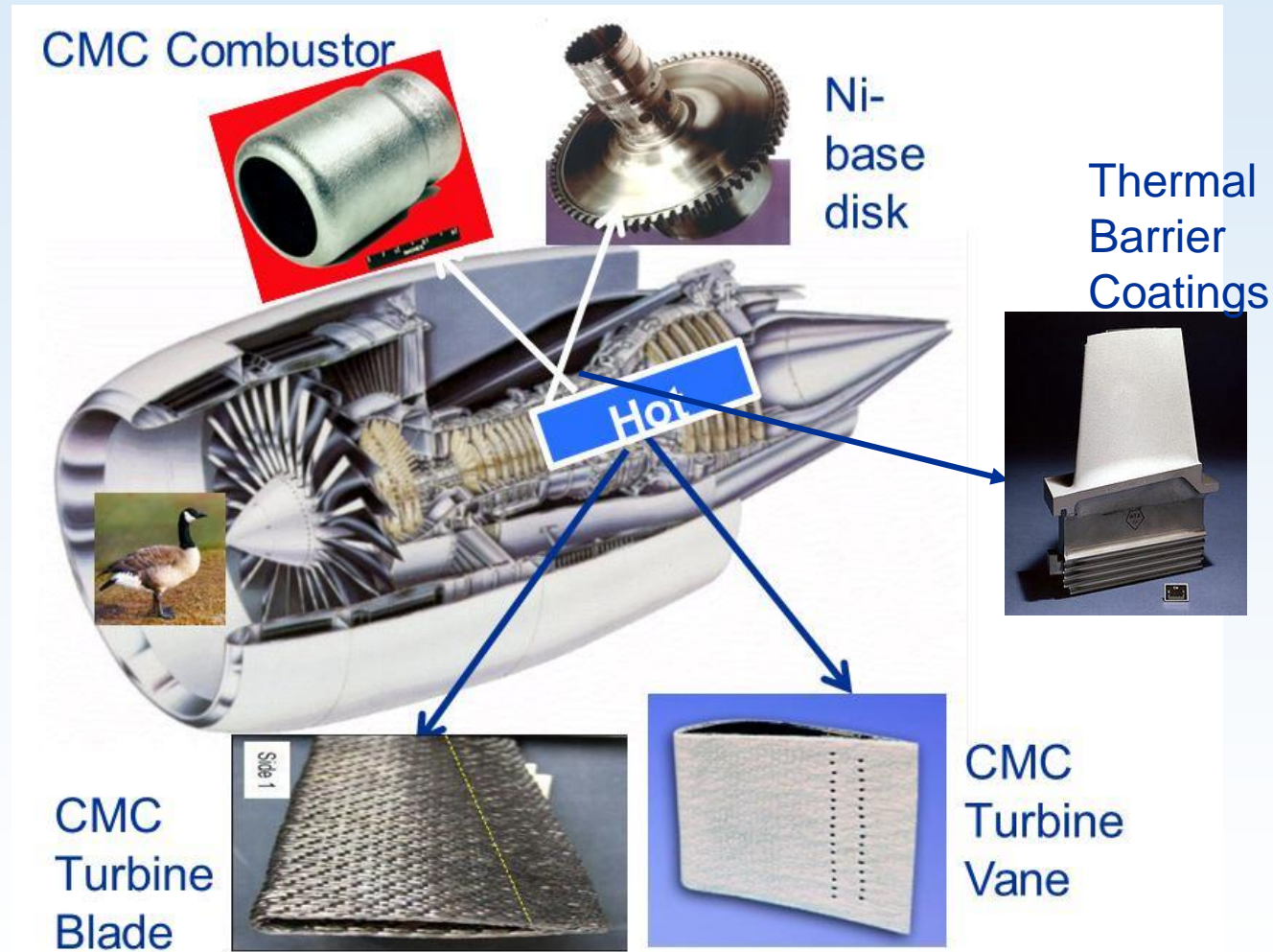
Presented at 39<sup>th</sup> International Conference and Exposition on Advanced Ceramics and Composites, Jan 25 – 30, Daytona Beach, Florida



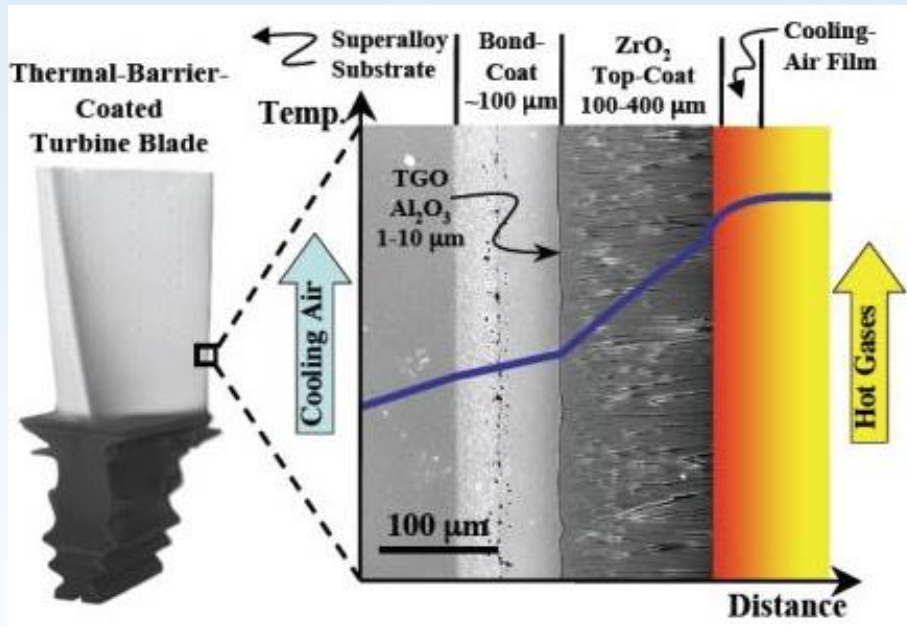
# Widespread Use of Ceramics in Multiple Aerospace Systems



# Ceramic Materials in Gas Turbine Engines



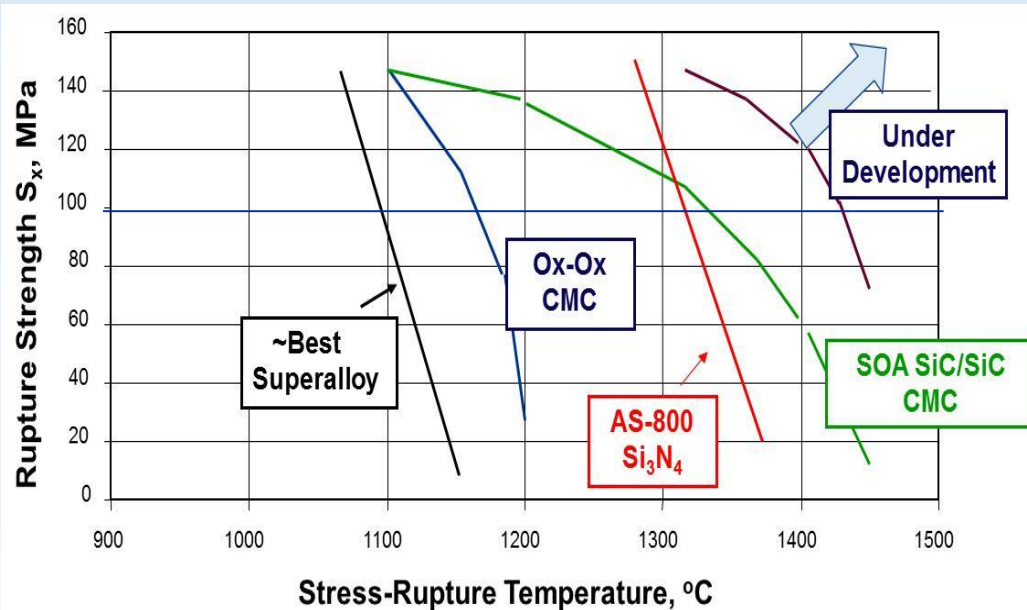
# Thermal Barrier Coatings



## Future challenges:

- Increased temperature capability
- Low thermal conductivity
- Erosion resistance
- Resistance to molten sand/glass deposit

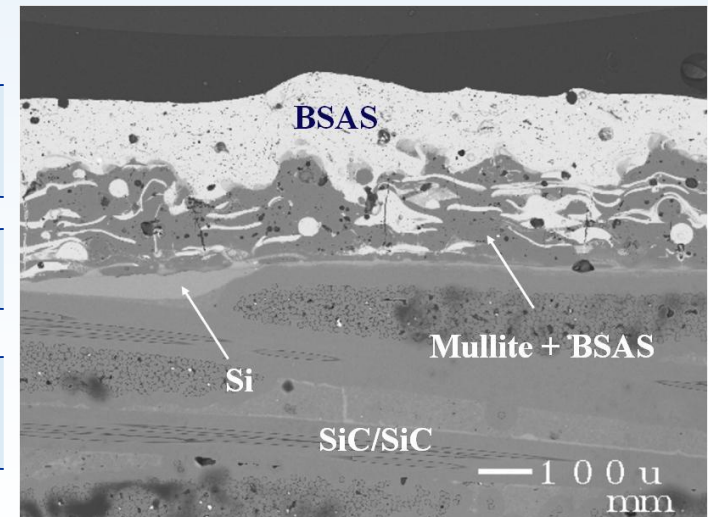
# CMCs for Gas Turbine Engine Hot Section



SiC/SiC CMC preferred

Environmental Barrier Coatings  
Required for CMCs

EBC  
Bondcoat  
CMC



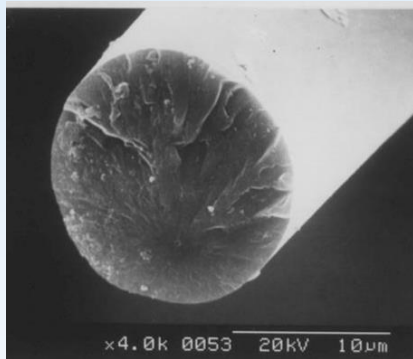


# Challenges for Increasing Temperature Capability of SiC/SiC CMCs for Gas Turbine Engines

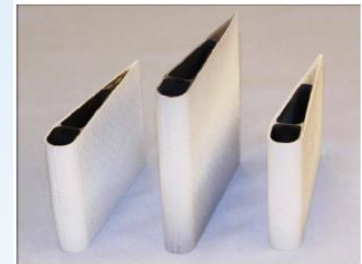
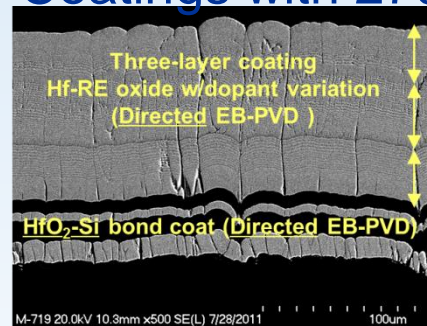
2400°F Today

2700°F + Future

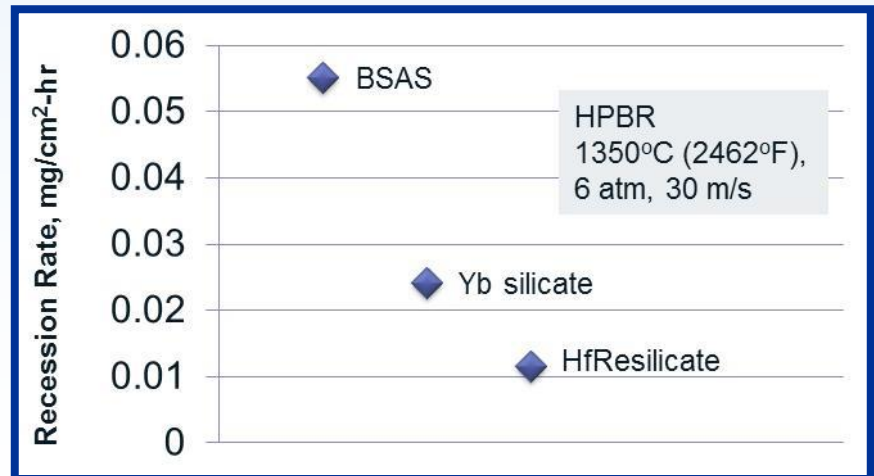
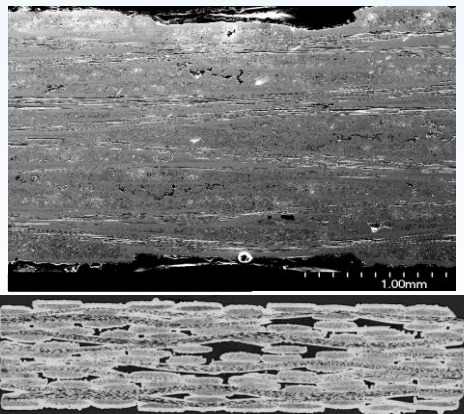
## Advanced SiC Fiber



## Durable Environmental Barrier Coatings with 2700°F+ Capability



## Dense, Si-free Matrix

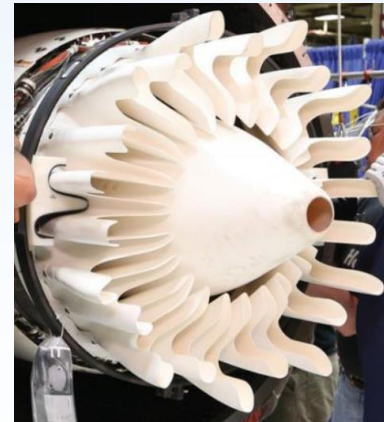
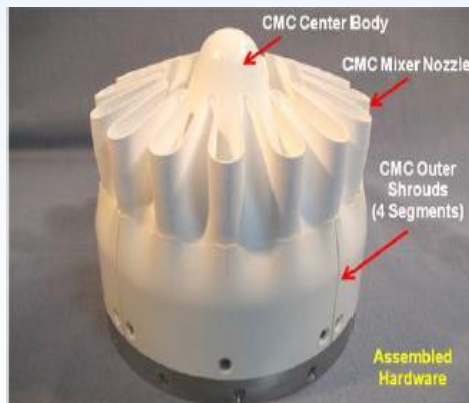


# Increasing Use of CMCs in Aircraft

## Boeing – CMC Exhaust Nozzle



NASA  
Environmentally  
Responsible  
Aviation Project  
– CMC Nozzle  
Demonstration



GE Passport  
Engine Exhaust  
Nozzle

# Ceramic Matrix Composites for Hypersonic Vehicles

**3000 F +  
temperature  
capability  
required**

**Benefit:  
Reduced  
weight**

**Ceramic Matrix Composites**



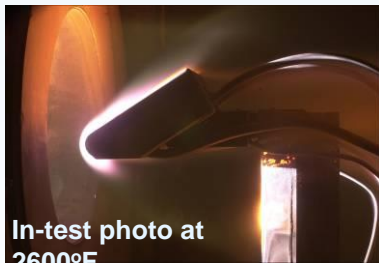
**Leading Edges**

**Reentry TPS**

**Hypersonic  
Control  
Surfaces**

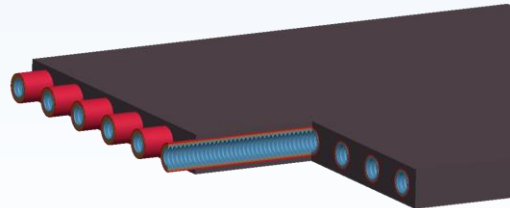
**Leading  
Edges**

**Exhaust-  
Washed  
Structure**



**In-test photo at  
2600°F**

**Acreage TPS**



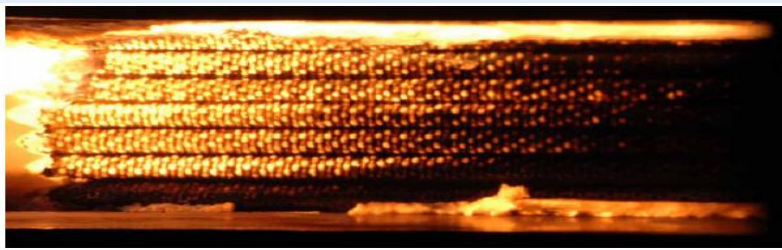
**Actively Cooled CMC Combustor**



**Control Surfaces**



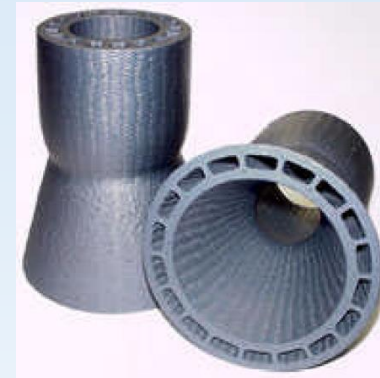
# Cooled Ceramic Matrix Composite Structures in Hypersonic and Rocket Propulsion



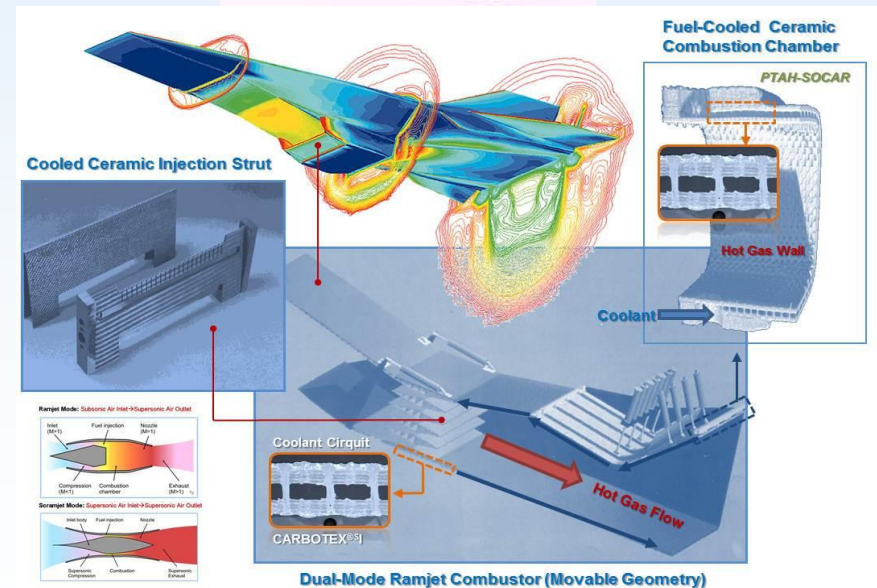
NASA GRC - Teledyne



AFRL

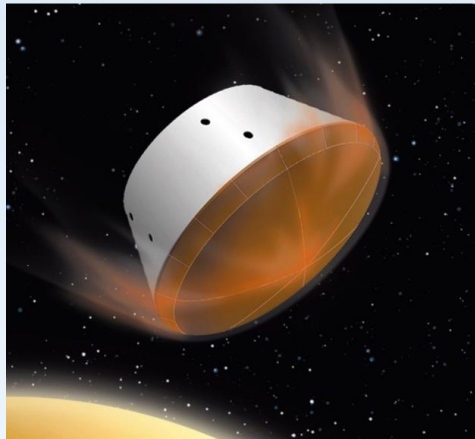


NASA GRC

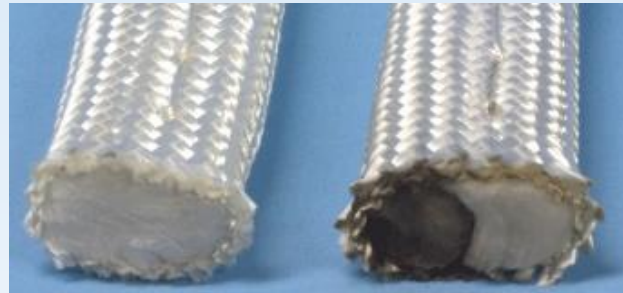


EADS - Astrium

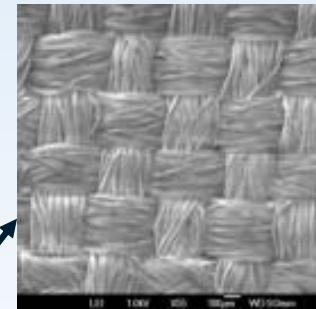
# High Temperature Materials for Planetary Entry, Descent, and landing (EDL)



Thermal Barrier Seals



Woven SiC Fiber



**Outer Fabric**

**Aerogel  
Insulation**

**Gas Barrier**



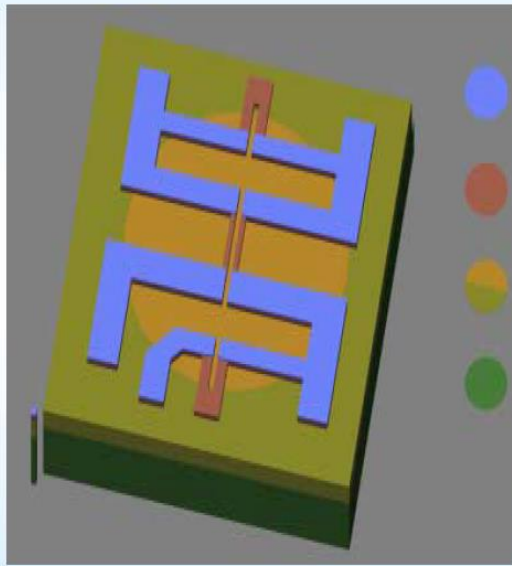
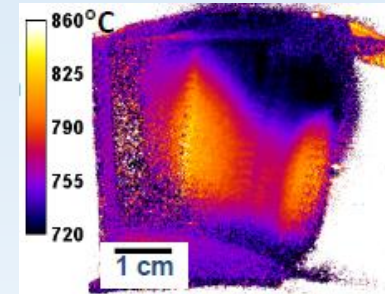
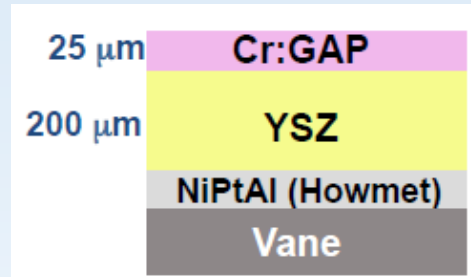
High Temperature  
Ceramic Aerogel

# High Temperature Thin Film Ceramic Sensors

SiC Pressure Sensor



Cr-doped  $\text{GdAlO}_3$  Coating for Temperature Measurement



- metal contacts  
Ti / TaSi<sub>2</sub> / Pt
- strain gages  
n-type SiC
- isolation layer  
p-type SiC
- substrate  
n-type SiC



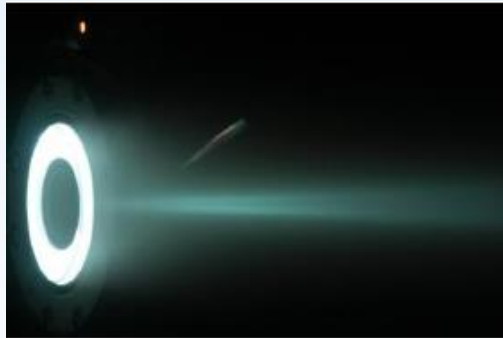
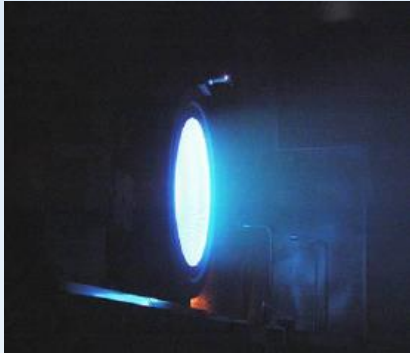
Multifunctional  
TaN-Based Sensors



Ceramic Sheath for  
2400 $^{\circ}\text{C}$  – Capable  
Temperature Probe

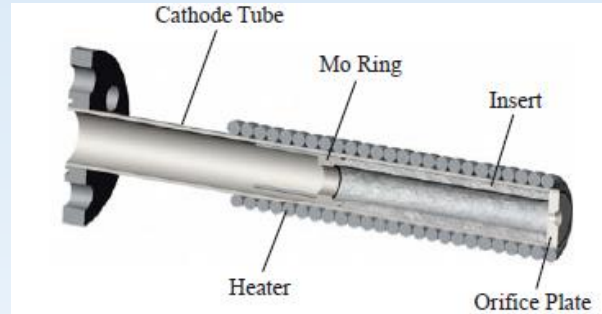


# Ion and Hall Thrusters for In-Space Propulsion



- Provides higher exhaust velocity than chemical rockets – reduces propellant mass and reduction in launch mass

Erosion and depletion of cathode material



BN ceramic discharge chamber – sputter erosion limits life

## Life Limiting Mechanisms:

- Ion sputter erosion of electrodes and ceramics
- Erosion and depletion of cathode materials

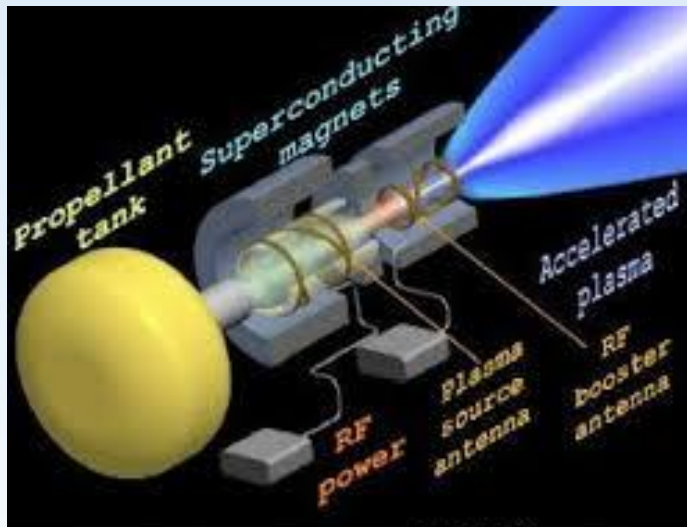
## Material Needs:

- High temperature sputter resistant electrodes and ceramics
- Long-life, low work function cathode ( $\text{LaB}_6$  –  $\text{ZrB}_2$  eutectic promising)

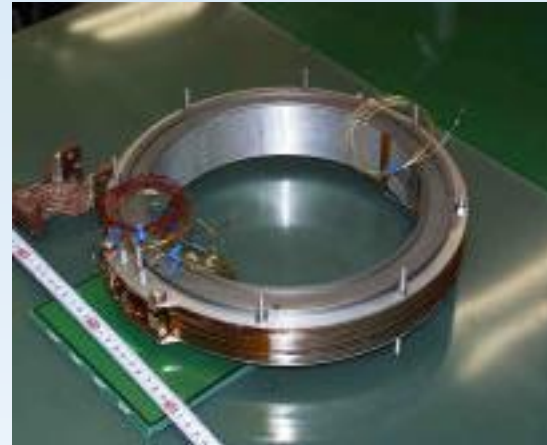


# Superconducting Ceramics in Electric Propulsion

## Variable Specific Impulse Magnetoplasma Rocket (VASIMR)



Schematic overview of the VASIMR<sup>®</sup> system

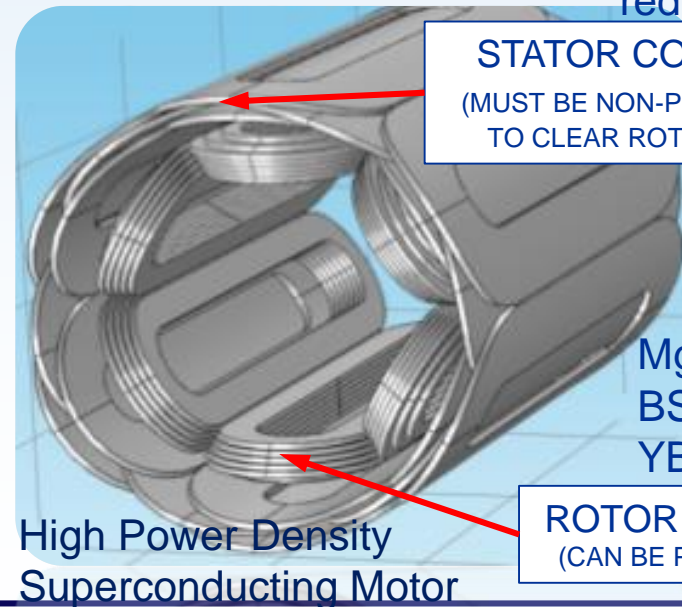


Superconducting  
magnet for VASIMR

MgB<sub>2</sub> round wire  
- Small diameter to  
reduce ac loss



Turboelectric  
Propulsion for Aircraft



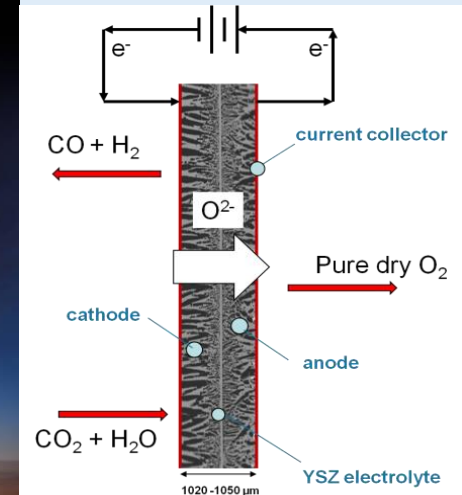
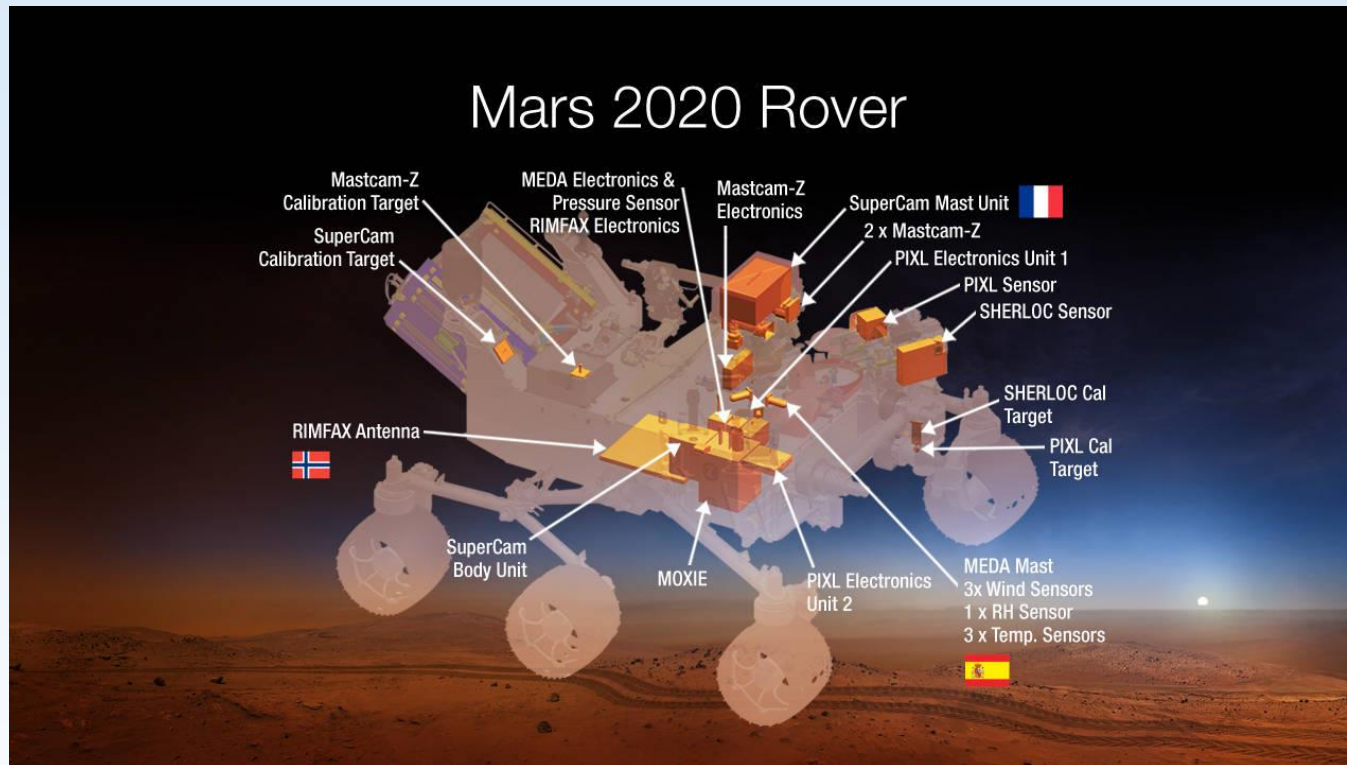
STATOR COILS  
(MUST BE NON-PLANAR  
TO CLEAR ROTOR)

MgB<sub>2</sub> round wire  
BSCCO or  
YBCO tape

ROTOR COILS  
(CAN BE PLANAR)

High Power Density  
Superconducting Motor

# Solid Oxide Electrolyzer for Oxygen Generation on Mars



## Mars Oxygen ISRU Experiment (MOXIE)

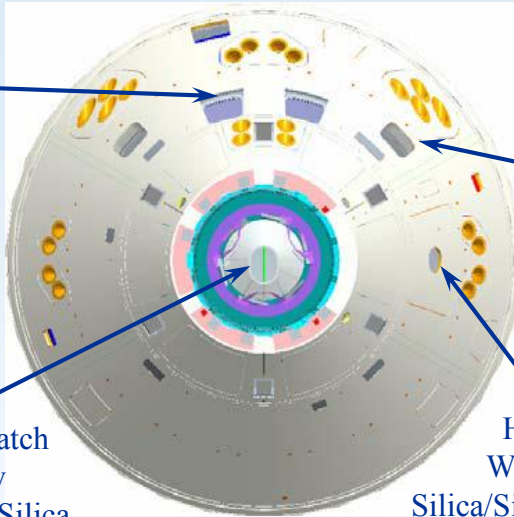
- Extract oxygen from the horrible Martian atmosphere by breaking down carbon dioxide.
- Enable a manned Mars mission to have oxygen ready and waiting when they arrived by sending remote oxygen generators to the surface ahead of time.

# Glass Windows in Space Systems

Rendezvous /  
Docking  
Windows (2)  
Silica/Silica/Acrylic

Crew  
Vehicles

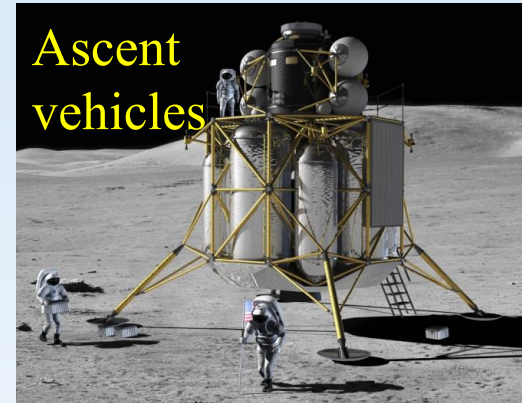
Docking Hatch  
Window  
Silica/Silica/Silica



Side  
Windows (2)  
Silica/Silica/Acrylic

Hatch  
Window  
Silica/Silica/Acrylic

Ascent  
vehicles



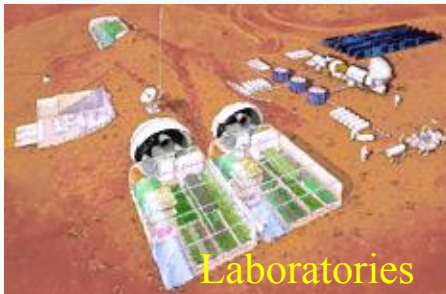
Habitats



Rovers



Laboratories



Visors



ISS



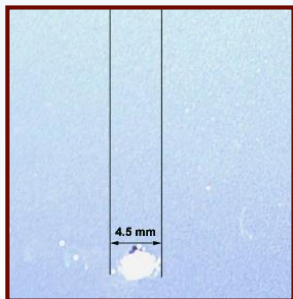
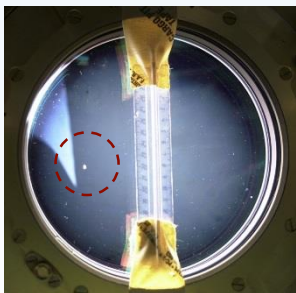


# Advanced Window Glass Materials for Space Systems

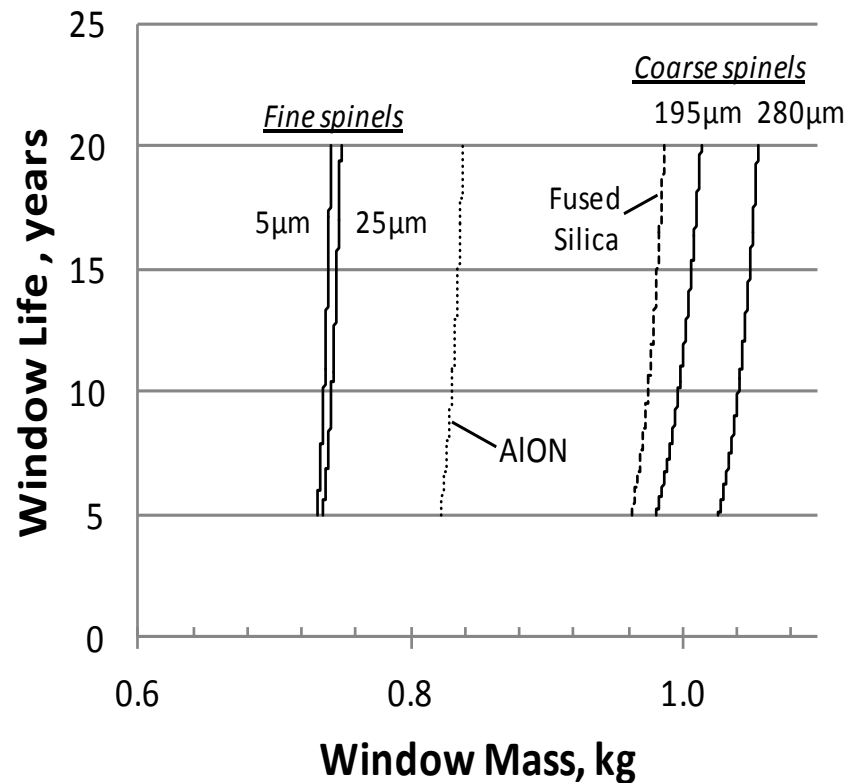
Damage of Glass Windows due to Micrometeroid Impact



Damaged Space Shuttle window



Damaged ISS window





# Application of Piezoceramic Materials



## ENGINES

### Piezoelectric Devices

- Energy harvesting
- Power amplification
- Vibration suppression
- Noise suppression

## AIRFRAME

### Piezoresistive Devices

- Embedded pressure sensors
- Embedded strain sensors

### Piezoelectric Devices

- Energy harvesting
- Cabin noise suppression
- Active flow control
- Variable control surfaces

### Challenges:

- High temperature capability ( $> 300^{\circ}\text{C}$ )
- Large displacement
- Integration with structure and durability of integrated structure
- Multifunctionality

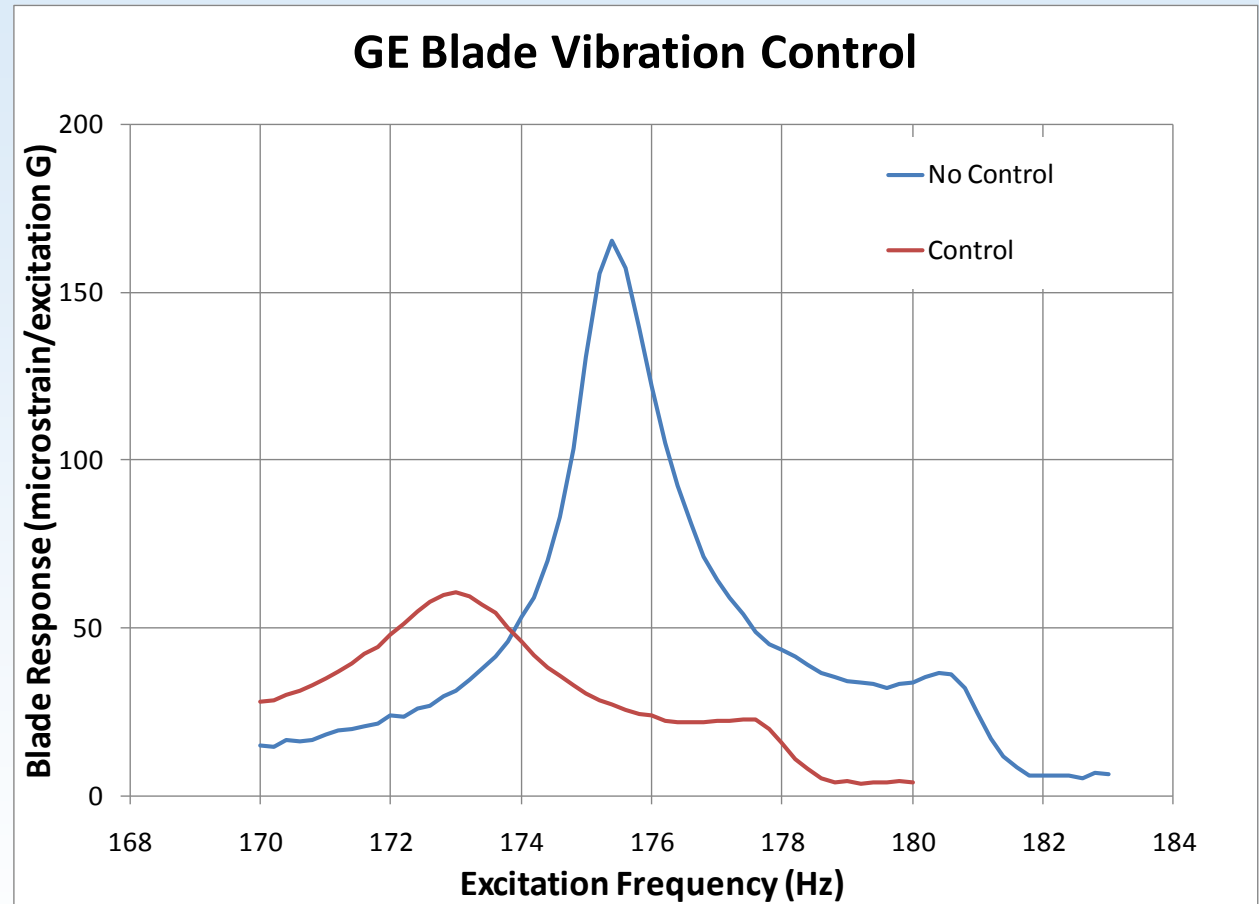
# Piezoceramic Patches for Controlling Vibration of PMC Fan Blades



Fan Blade with Piezo patches



Fan Blade with Piezo Patch in Test Rig



# Demonstration of Smart Rotor for Helicopters Using Piezoceramic Materials

- Smart rotor incorporates cutting edge changes to MD900 baseline rotor
  - Trailing edge control flap
  - Piezo-electric “smart” material actuators
- Effectiveness of flap for noise and vibration control demonstrated
- Closed-loop feedback control applied for first time to full-scale active rotor
- Initial demonstration of blade displacement technique



# Power Conversion and Energy Storage System

## Hybrid Electric Aircraft



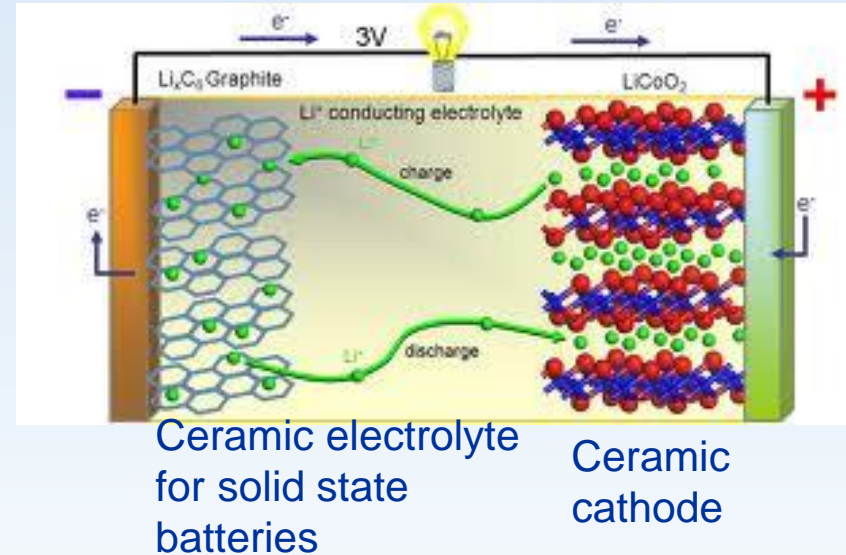
## Long-Duration EVA



## Landers, Rovers, Habitats



## High Energy Density Batteries



- Need 2 – 4X increase in energy density of batteries
- Need > 5X increase in power density of fuel cell for electric aircraft

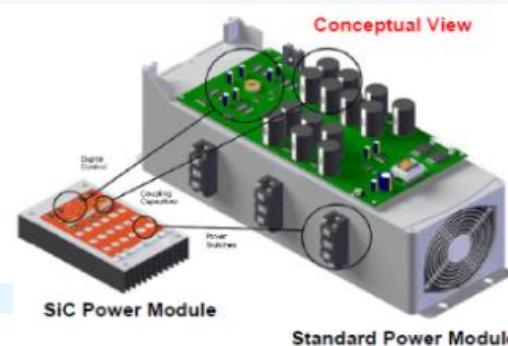
## High Power Density Solid Oxide Fuel Cell



NASA 7-cell stack with seals



All oxide ceramic components



**SiC Power Electronics for High Power Density and Radiation Tolerant Power Processing System**

**Multifunctional systems with structural load bearing capability ??**



# Ceramics in Satellite Communication

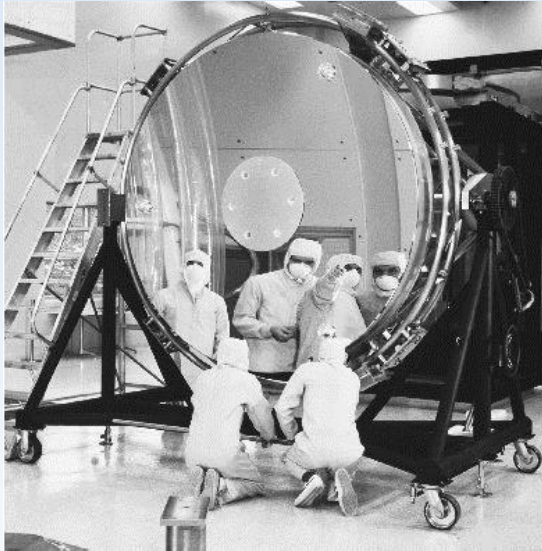


- Ceramic dielectric materials with engineered properties for microwave, millimeter wave communication system
- Dielectric ceramics as resonators, filters, oscillators
- Miniaturization continuing trend

## Piezoceramic materials”

- Change in shape of reflector to improve signal quality
- Vibration control
- Positioning control

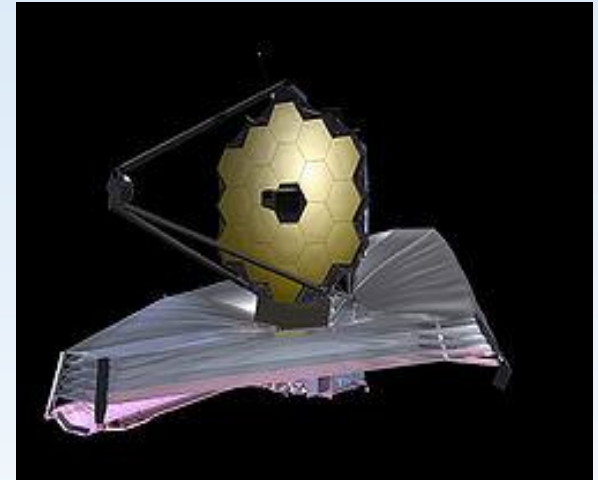
# Use of Ceramics in Space Telescope Mirror



Hubble Space  
Telescope  
Glass mirror



Herschel Space  
Telescope  
SiC mirror



James Webb Telescope,  
electrostrictive ceramic  
actuator to control the  
shape of mirrors

**Future requirements: Lower cost and increase in aerial density**

# Concluding Remarks

- Will see increasing use of CMCs in aircraft – challenge to increase temperature capability to  $> 2700^{\circ}\text{F}$ ; cost reduction required
- Goal of Durable  $3000^{\circ}\text{F}$  CMC system for hypersonics and rocket propulsion still remains a major challenge
- Increasing use of piezoceramic and dielectric type of materials
  - Multifunctional structures will be future
  - Integration with components without adversely impacting component performance is challenging
  - Miniaturization will be the trend
- For high power density and high energy density systems, engineered porous materials through advanced manufacturing processes will be required
  - Additive manufacturing likely to play a role
  - Increasing use of nanomaterials
- Significant potential for improving ceramic materials for in-space propulsion